

Linden Photonics Inc.

Optical upackaging



Reference Document Document			t Docume	nt No.	LINDEN-SPE-7033 rev3	
Title	Cable Spec – AVNOC PN 1WYT3					
	Singlemode P/N: 1-D-A-8.5-27-M-19.5-66					
Rev Date Author Not		Notes				
0		11/11/11	AV	Initial Release		
1		02/21/12	AV	Added internal P/N in Title		
2		4/13/12	SMO	Added Multimode P/N and color information		
3		5/5/12	AV	Made Singlemode only		
1	·	7/26/13	CMC	Corrected Weight		

Cable Specification

Item	Component	Details				
No.						
1	Cable OD	0.066"				
2	Cable OD Tolerance	±0.005"				
3	Fiber	SM Draka BendBright Elite with 242um silicone				
		coating, 200kpsi proof test				
4	Jacket	Singlemode: Yellow ETFE;				
		Primary strength coating: LCP				
5	Attenuation @ 1310 nm (dB/km)	< 1.5				
6	Attenuation @ 1550 nm (dB/km)	< 1.4				
7	Optical Propagation Loss	Performed 100% on all cables at 1310nm and				
	Measurements	1550nm				
8	Tensile Strength (lb); measured at	> 45				
	stress rate ~ 100 lbs/min					
9	Tensile Strength measurement	Performed 100% on all cables at stress rate				
		~100 lbs/min; average of 5 samples, 1 m				
		samples cut from end of finished cable				
10	Temperature Rating	-55 to +165 °C				
11	Storage Temperature	-55 to +85 °C				
12	Finished Cable Weight	3.1 kg/km maximum				
	Environmental Performance					
13	Fluid Immersion	Resistant to Avionic fluids				
14	Freezing Water Immersion	≤0.5 dB change in optical transmittance during				



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		the test with				
		≤0.5 dB permanent change after test				
15	Humidity Resistance	≤0.5 dB change in optical transmittance during				
1	Training (Toolstand)	the test with				
		≤0.5 dB permanent change after test				
16	Wicking	Water Penetration of 88.5 mm maximum				
Mechanical Performance						
17	Cold Bend	≤0.5 dB change in optical transmittance after				
		test				
18	Cyclic Flex	≤0.5 dB change in optical transmittance during				
		test with ≤0.5 dB permanent change after test				
		Test temps: -55 °C, +25 °C				
19	Impact Resistance	≤0.5 dB change in optical transmittance during				
		test with ≤0.5 dB permanent change after test				
		Test Cycles: 50 at -55°C, 100 at +25 °C, 50 at				
		+150 °C				
20	Crush Resistance	≤0.5 dB change in optical transmittance during				
		test with ≤0.5 dB permanent change after test				
21	Corner Bend	≤0.5 dB change in optical transmittance during				
	Calda Tarada Landa Landa	test with ≤0.5 dB permanent change after test				
22	Cable Tensile Load and Bending	≤0.5 dB change in optical transmittance during				
		test with ≤0.5 dB max after test. Tensile load				
22	Include Chrismability	132N				
23	Jacket Strippability	Easily Removed, No damage to fiber at 10X				
	<u>i nerma</u>	l Performance				
24	Thermal Shock	Temperature Range: -55 to +165 °C				
		Maximum Cable Diameter Change of ±10%				
		≤0.5 dB change in optical transmittance after				
		test				
25	Property Retention After Thermal	750 h at 180 °C				
	Aging	300 h at 200 °C				
		100 h at 220 °C				
		Maximum Cable Diameter Change of ±10%				
		≤0.5 dB change in optical transmittance after				
		test jacket tensile and elongation: 75% of initial				



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		value		
26	Storage Life	Temperature Range: -55 to +85 °C		
		No Visual Damage at 10X Magnification		
		≤0.5 dB change in optical transmittance after		
		test		
27	Temperature Cycling	5 cycles, temperature range: -55 to +165 °C		
		Maximum Cable Diameter Change of ±10%		
		≤0.5 dB change in optical transmittance during		
		the test with ≤0.5 dB permanent change after		
		test		
28	Temperature Cycling With	5 cycles, temperature range: -55 to +165 °C		
	Mandrel: Wrapped 5 times around	≤0.5 dB change in optical transmittance during		
	a 0.75 inch mandrel	the test with ≤0.5 dB permanent change after		
		test		
29	Jacket Shrinkage	2.3 mm maximum in a 360 mm sample		
<u>Other</u>				
30	Serialization	All cables will have Cable ID number for		
		traceability		
31	Test Data	A package detailing optical propagation, loss		
		and tensile strength data will be supplied with		
		each shipment		